

Work Order ID 61433

Wednesday, August 25, 2010 9:12:46 AM



Page 1

Item ID: D3852-041

Accept



Setup Start



Revision ID:

Item Name: Rib Assembly

Stop



Start Date: 8/25/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 9/1/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *M*

Date: 10-8-25 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3852	Rev A								

100



Large Fab

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61433

Page 2

Wednesday, August 25, 2010 9:12:46 AM

Item ID: D3852-041

Accept



Setup Start



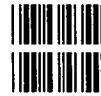
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Item Name: Rib Assembly

Stop



Start Date: 8/25/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 9/1/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

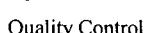
130



QC9- Inspect visual per QSI004- Fusion Welds

0.00

QC



Memo

0.00

10/09/21

Quality Control

140

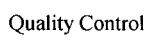


QC5- Inspect part completeness to step on W/O

0.00

10/09/21

QC



Memo

0.00

Quality Control

150



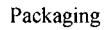
Identify as per dwg & Stock Location:

0.00

Basket coll

0.00

Packaging



Packaging

10/09/22 41

W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61433

Page 3

Wednesday, August 25, 2010 9:12:46 AM

Item ID: D3852-041

Accept



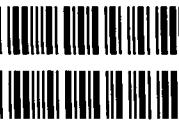
Setup Start



Revision ID:

Item Name: Rib Assembly

Stop



Start Date: 8/25/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 9/1/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/09/2012

CL1019122

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, August 25, 2010 9:12:50 AM

Page 1

Work Order ID: 61433



Parent Item: D3852-041



Parent Item Name: Rib Assembly

Start Date: 8/25/2010

Required Date: 9/1/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-12-02 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3166-3 Manufactured No 100 Each 5.0418 0.18 0.378947



Basket Hoop

~~AS~~

Location Loc Qty Loc Code

WA 5.041821053

55697 2.1053E-05

59266 0.0418

60270 5

D3759-1 Manufactured No 100 Each 91.0000 1



Bushing

Location Loc Qty Loc Code

ST084 60

56942 60

WA 31

54072 9

61348 22

SAD 10-09-09

total

0.3789

0.3789

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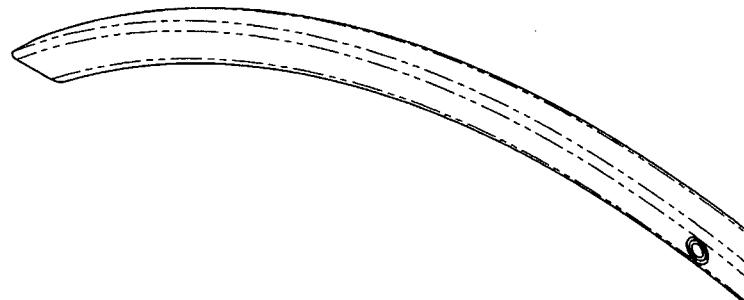
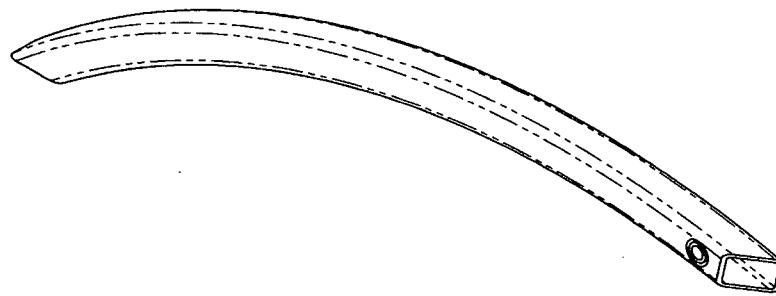
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8 7 6 5 4 3 2 1

**D3852-041 RIB ASSEMBLY****D3852-042 RIB ASSEMBLY**

ITEM	QTY 041	QTY 042	P/N	DESCRIPTION
1	X		D3852-041	RIB ASSEMBLY
2		X	D3852-042	RIB ASSEMBLY
3	1	1	D3759-1	BUSHING
4	1		D3852-1	RIB
5		1	D3852-2	RIB

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 61433

08/10/05

RELEASED
08/11/08 MP

NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.83 lbs EACH
 8) WELDING: PER QSI 004

8 7 6 5 4 3 2 1

A	NEW ISSUE	MB	08.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	1a		
DRAWN			
CHECKED	115		
MFG. APPR.	115		
APPROVED	115		
DE APPR.	115		
DATE	08.11.07		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3852** REV. A
SHEET 1 OF 3

TITLE: **RIB ASSEMBLY** SCALE: **NTS**

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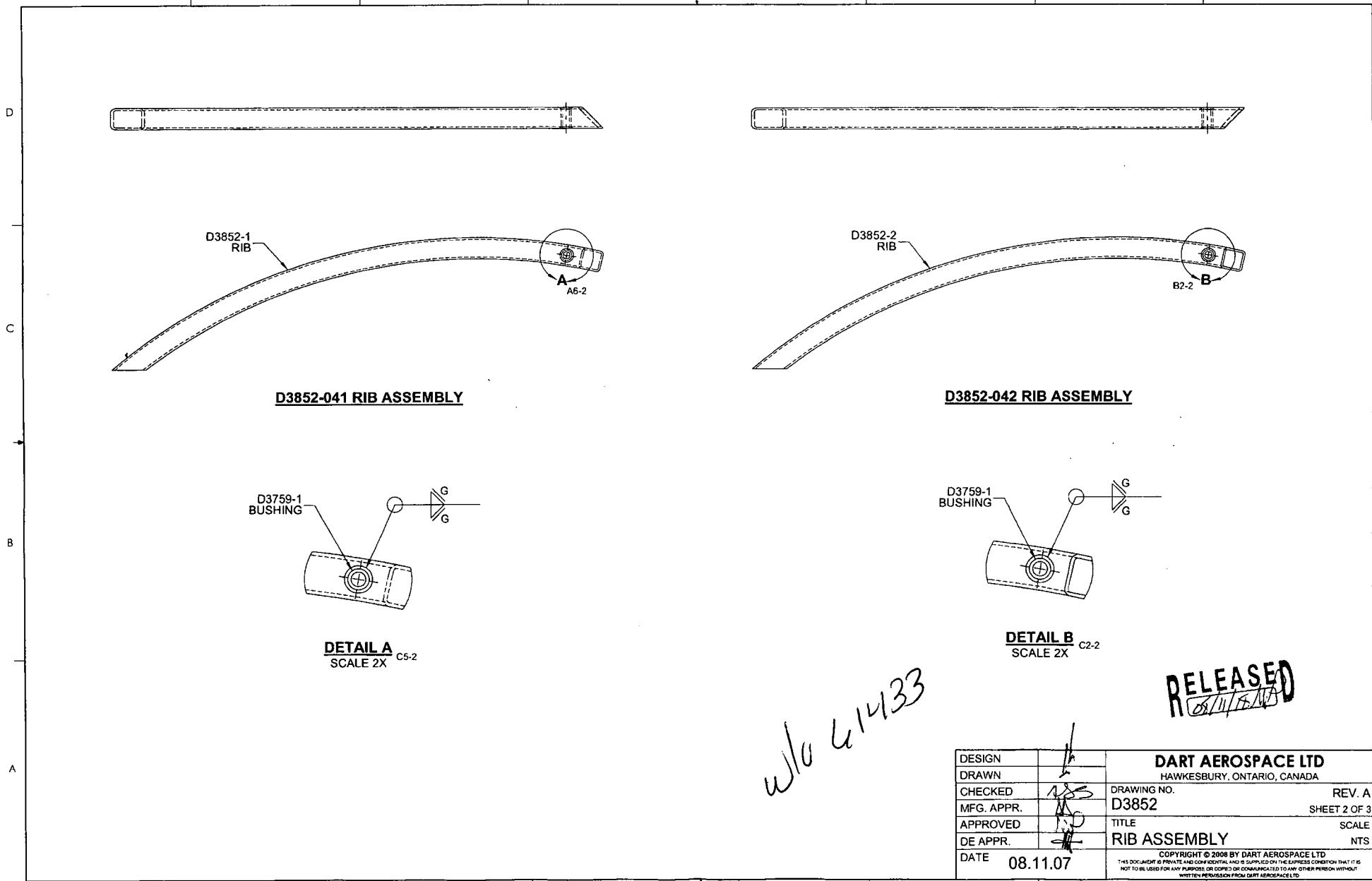
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8 7 6 5 4 3 2 1



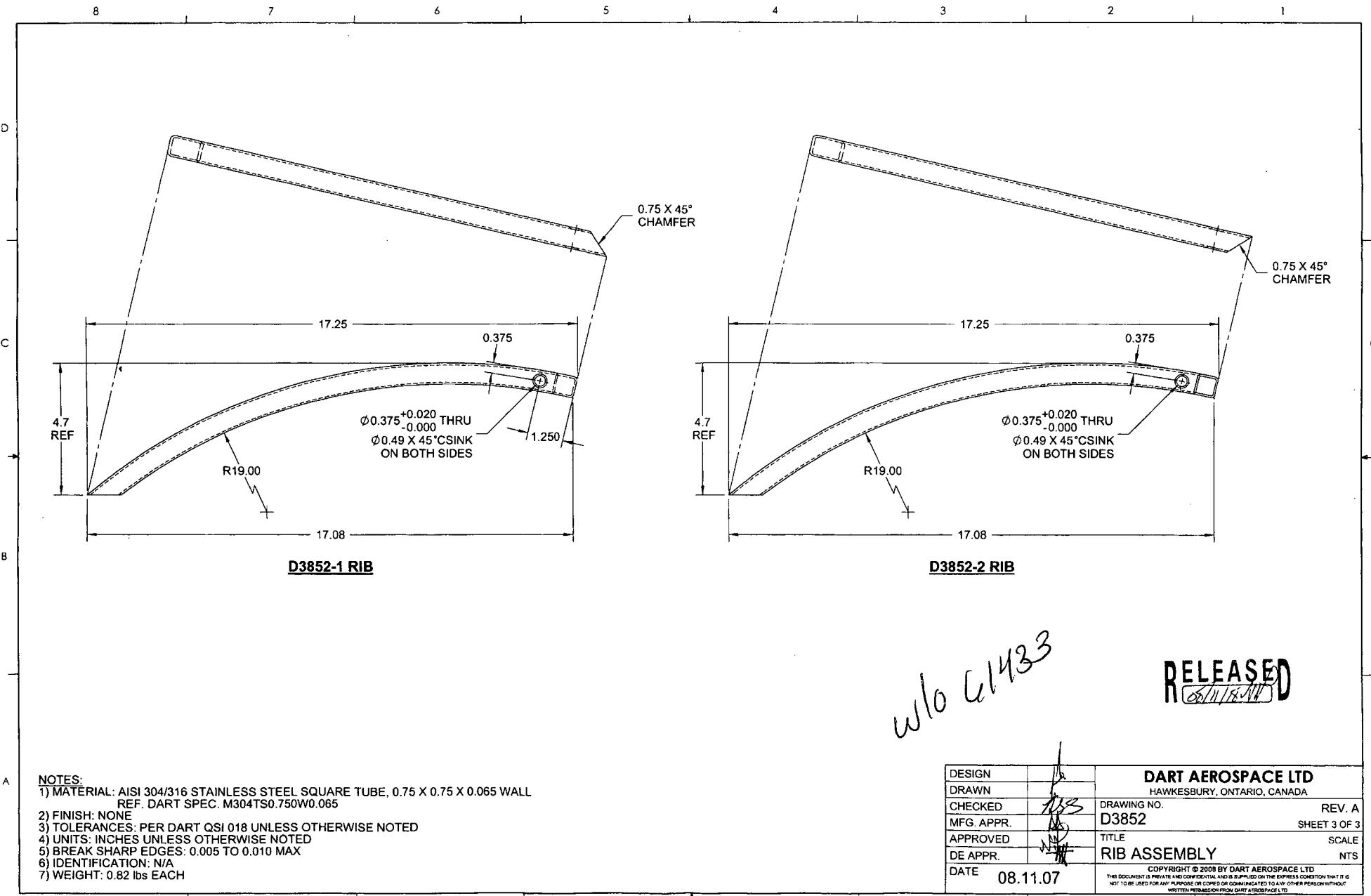
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